

Aluminum Profiles:

ALUMINUM						
2500 mm		Maximum profile temperature				
Profile temperature during mounting		40°C	50°C	60°C	70°C	80°C
	-20°C	4 mm	4 mm	5 mm	5 mm	6 mm
	-10°C	3 mm	4 mm	4 mm	5 mm	5 mm
	0°C	3 mm	3 mm	4 mm	4 mm	5 mm
	10°C	2 mm	3 mm	3 mm	4 mm	4 mm
	20°C	1 mm	2 mm	3 mm	3 mm	4 mm
	30°C	1 mm	1 mm	2 mm	3 mm	3 mm

ALUMINUM						
5000 mm		Maximum profile temperature				
Profile temperature during mounting		40°C	50°C	60°C	70°C	80°C
	-20°C	7 mm	8 mm	9 mm	11 mm	12 mm
	-10°C	6 mm	7 mm	8 mm	9 mm	11 mm
	0°C	5 mm	6 mm	7 mm	8 mm	9 mm
	10°C	4 mm	5 mm	6 mm	7 mm	8 mm
	20°C	3 mm	4 mm	5 mm	6 mm	7 mm
	30°C	1 mm	3 mm	4 mm	5 mm	6 mm

Stainless Steel Profiles:

STAINLESS STEEL						
4000 mm		Maximum profile temperature				
Profile temperature during mounting		40°C	50°C	60°C	70°C	80°C
	-20°C	4 mm	5 mm	6 mm	6 mm	7 mm
	-10°C	3 mm	4 mm	5 mm	6 mm	6 mm
	0°C	3 mm	4 mm	4 mm	5 mm	6 mm
	10°C	2 mm	3 mm	4 mm	4 mm	5 mm
	20°C	2 mm	2 mm	3 mm	4 mm	4 mm
	30°C	1 mm	2 mm	2 mm	3 mm	4 mm

STAINLESS STEEL						
6000 mm		Maximum profile temperature				
Profile temperature during mounting		40°C	50°C	60°C	70°C	80°C
	-20°C	6 mm	7 mm	8 mm	9 mm	10 mm
	-10°C	5 mm	6 mm	7 mm	8 mm	9 mm
	0°C	4 mm	5 mm	6 mm	7 mm	8 mm
	10°C	3 mm	4 mm	5 mm	6 mm	7 mm
	20°C	2 mm	3 mm	4 mm	5 mm	6 mm
	30°C	1 mm	2 mm	3 mm	4 mm	5 mm

