ONLEVE



SKY**FORCE** FRENCH BALCONY

NEW: ONLINE CONFIGURATOR



SKY**FORCE** FRENCH BALCONY

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SKY**force**

The fields of application as per country-specific safety rules

The fall protection can be easily and flawlessly installed behind the shutter guide rails with simple tools and a few simple steps. As a matter of course, SKY**FORCE** is also compatible with any window profile. Thanks to the unrivalled and predestined Slide & Click Technique, the system can be mounted directly onto the window frame or masonry. Best of all, you can cover all glass thicknesses, heights and widths with only one profile.

And what about the design? Already dreamed about it? Hold your breath and count to ten, then you will feel the earth quake and all you have to do is listen to your heart – how it sounds when the sky falls down and everything around you collapses, but only SKY**FORCE** stands tall to fight side by side with you. And all this with such a stylish and classy appearance.

We start afresh with the colour, even if we're a thousand miles and poles apart – where different worlds crash into each other and the days are covered in shade. Our new range is available in all RAL colours.

Essential Features

- Easy ordering thanks to packaging sets of 500, 700, 900, 1000, 1100, and 1200 mm
- ONLEVEL Prefabricated System Installation advantage of up to 30 minutes per set.
- Storage lengths of 5000 mm available
- The only system with a drainage option
- as a protection against mould and breakage Nearly tool-free installation
- | Colour design possible according to RAL/NCS
- Suitable for plastic, aluminium, wooden, and metal frames
- General Building Inspection Test Certificate (AbP)
- Depending on the on-site situation, the glass can be installed either from the inside or the outside.





Essais réalisés selon le Cahier 3034 - NF P 01-013 - DTU 39

SIA 261

Tested systems

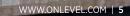
We from ONLEVEL strive to test your individual window/profile system. The huge variety of profile systems and frame designs throughout Europe, however, makes this task very hard for us. That's why on your profile system, we have listed the profile criteria for a SKYFORCE installation according to the General Building Inspection Test Certificate for you.

If you take these criteria into account, an additional inspection will not be required – always provided that the window has also been installed as per fall protection requirements using our tested fixing anchors.

For an overview of the up-to-date tests, please see the supplementary sheet or get in touch with us per e-mail: info@onlevel.com.



WEBSEITE ONLEVEL.COM



How to choose your perfect SKY**FORCE** system. No more looking for the blue thread:

- 01 Check the width of your window. Example: Your window is 1500 mm wide. Go to the "up to 1700 mm" column. 02 Note down your glass thickness. Example: Your glass is "17.52 mm" thick. 03 Go to our product selection. Example: SKYFORCE Top, SKYFORCE Side, SKYFORCE Slim, SKYFORCE T 04 Mind the glass thickness. Example: "French balcony, 2-part complete set, top mount"; rubber set for: 17.52mm 05 Look for the desired height and the corresponding article number. Example: height 1000 mm, art. no.: 16.1010.016.xx 06 Now choose your preferred colour. Example: "aluminium plain anodised (E6/EV1)" with the last digits .11. Therefore, your art. no. is 16.1010.016.11 07 Choose your preferred fixing option. Example: onto the **plastic frame** 80 Choose the suitable anchor with the right length and the right quantity. Example: anchor: fixing screw, self-tapping for plastic frames with steel core & aluminium frame, top mount, length 95 mm, sales unit 12 pieces: art. no. 16.9005.609.81
- **O9** All that is left to choose now is the edge protection. Example: edge protection, self-adhesive, aluminium plain anodised (E6/EV1): 20 mm wide, for 16.76 – 17.52 mm, art. no.: 11.2111.201.11
- 10 Done! Hang on: Do you still need tools? Example: SKYFORCE mounting tool, art. no.: 90.0100.105.00

i Please always consider the static requirements.

Glass width up to	Glass thickness	Glass height
1200 mm	10.76 mm	800 - 1200 mm
1400 mm	12.76 mm	500 - 1200 mm
1700 mm	17.52 mm	500 - 1200 mm
3000 mm	21.52 mm	300 - 1200 mm

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CONFIGURE IT OUT! THE SHOWER CONFIGURATOR FROM ONLEVEL.

AUTOMATIC SELECTION OF SUITABLE INSTALLATION MATERIAL ON REQUEST



DIRECT ORDERING OF THE DESIRED RAL COLOR POSSIBLE

Top Mounting

1.1 Installation type

1. Profile type

1

Juliet Balcony (Glass)

C

1. Profile type





Sum *

目

Gross prices (excl. glass panels, wall screws and VAT)

i



Surface finish code for your SKYFORCE order

- .10 Aluminium, mill finish
- .11 Aluminium, anodised
- .13 RAL glossy

EXAMPLE

You order your 16.1009.010.16 profile and receive it with "structured matt" surface finish and a colour of your choice. If you'd like to learn more about our colour structures, you can order one of our colour charts – art. no.: 85.7003.001.00 at info@onlevel.com.

- .16 RAL structured matt
- .18 RAL matt
- .19 **ARMOR RAL** (pre-ionised and powder-coated for increased stress, e. g. near the coast)

ARMOR RAL

Wherever you are, SKY**FORCE** will always be with you, protecting you in a loving embrace which keeps all evil away from you. Take SKY**FORCE** by the hand and you'll work through this together: in any wind and weather, and for buildings in coastal areas.

As where the sea shows its powerful side is where surfaces are most relentlessly attacked.

The damage caused by the increased formation of corrosion can still be noted even deep into the interior of the country. Such damage can also occur in climatic spas, swimming pools, and on ships. The code or the last digit **.19** is for your safety!

Our colour selection



.10 Aluminium, mill finish

.11 Aluminium, anodised



.16 RAL structured matt



.18 RAL matt



.13 RAL glossy



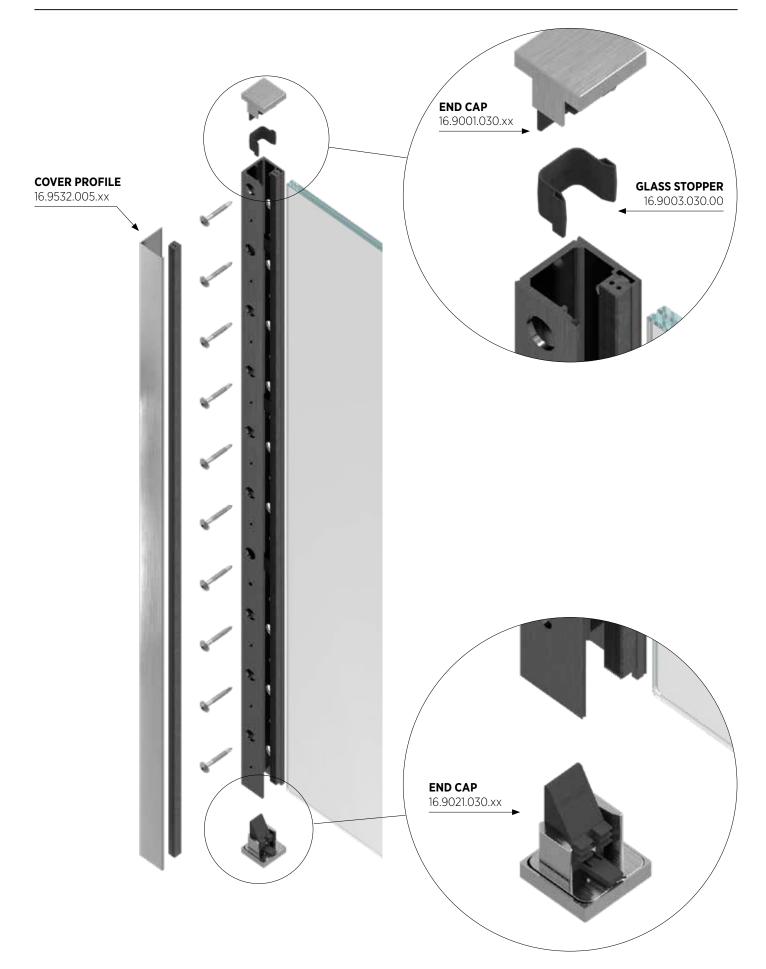
.19 ARMOR RAL

YOUR PREFERRED COLOUR? We will of course deliver your desired RAL or NCS colour.

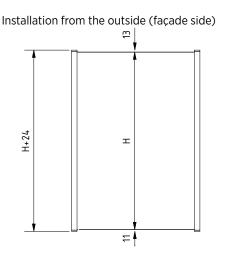


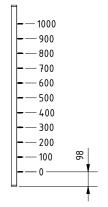
YOUTUBE ONLEVEL VIDEOS

SKYFORCE SLIM, TOP MOUNT, 2-SIDED COVER



Mounting distances for different lengths





- 1100

— 1000 — 900

800

- 700 - 600

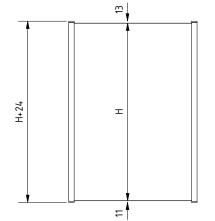
- 500

— 400 — 300

200

- 100 4 - 0 -----

Installation from the inside (room side)



Quick & easy



For further helpful information, please see our ON**LEVEL** website.

Here you will find explanatory and installation videos, photos and downloads, as well as a Configurator to help you with the glass calculations.

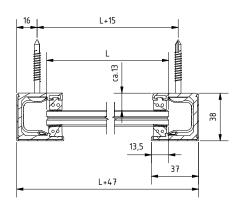
French balcony, 2-part complete set, 2-sided

- SKY**FORCE** Slim now with a reduced width from 50 mm to 37 mm, which makes Slim especially suitable for narrow window frames
 - Glass mounting can optionally be done either from outside or from inside.
- Heights of 500, 700, 900, 1000, 1100 and 1200 mm available in stock.
- For edge protection, see page 36.
- Screws not included. For suitable fixing options, see the installation examples from page 24.

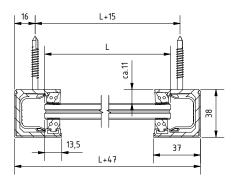
Glass height	500 mm	700 mm	900 mm	1000 mm	1100 mm	1200 mm
Rubber set for	Art. no.					
10.76 - 12.76 mm	16.3005.011.xx	16.3007.011.xx	16.3009.011.xx	16.3010.011.xx	16.3011.011.xx	16.3012.011.xx
17.52 - 21.52 mm	16.3005.018.xx	16.3007.018.xx	16.3009.018.xx	16.3010.018.xx	16.3011.018.xx	16.3012.018.xx

Glass dimensions

Glass installation from the outside (façade side)



Glass installation from the inside (room side)

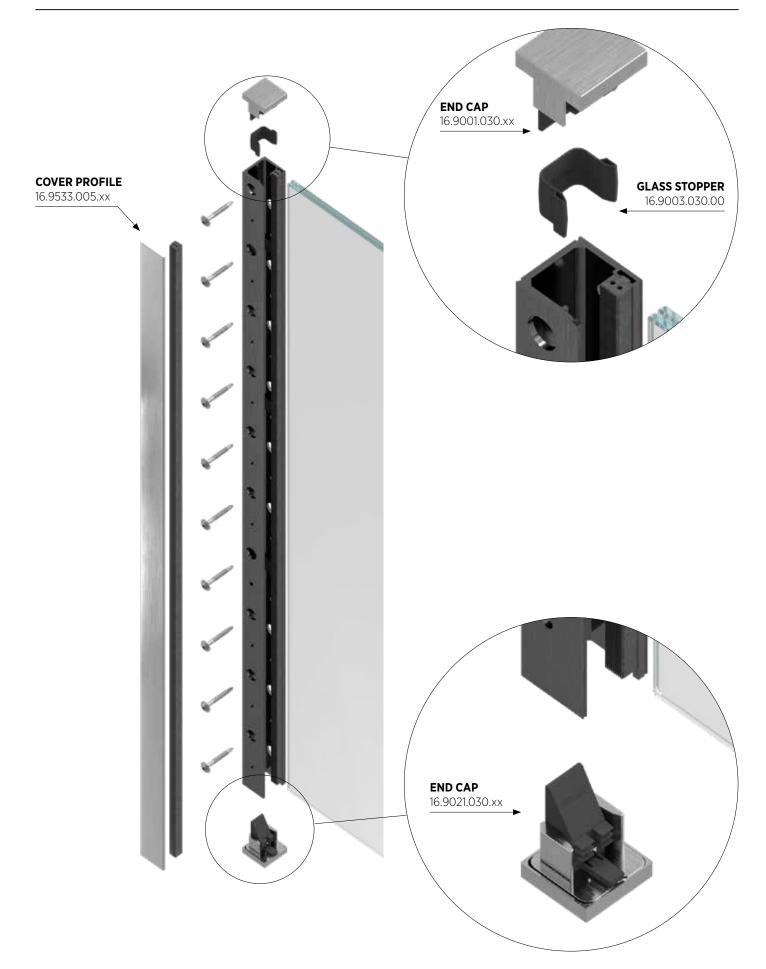


 Please keep a distance of at least 5 mm to the wall to clip on the cover after mounting.

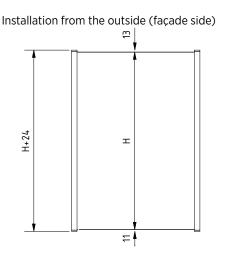
ON**LEVEL** website

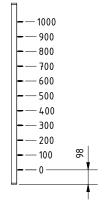


SKYFORCE SLIM, TOP MOUNT, 1-SIDED COVER

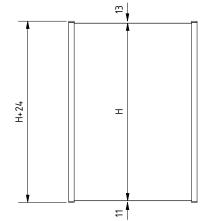


Mounting distances for different lengths





Installation from the inside (room side)



Quick & easy



ON**LEVEL** Website For further helpful information, please see our ON**LEVEL** website.

Here you will find explanatory and installation videos, photos and downloads, as well as a Configurator to help you with the glass calculations.

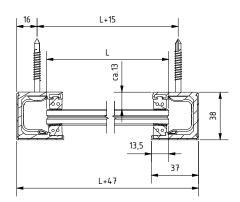
French balcony, 2-part complete set, 1-sided

- | SKY**FORCE** Slim now with a reduced width from 50 mm to 37 mm, which makes Slim especially suitable for narrow window frames.
- Glass mounting can optionally be done either from outside or from inside.
- Heights of 500, 700, 900, 1000, 1100 and 1200 mm available in stock.
- For edge protection, see page 36.
- Screws not included. For suitable fixing options, see the installation examples from page 24.

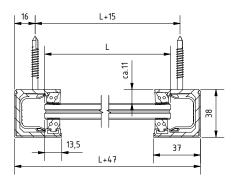
Glass height	500 mm	700 mm	900 mm	1000 mm	1100 mm	1200 mm
Rubber set for	Art. no.					
10.76 - 12.76 mm	16.3105.011.xx	16.3107.011.xx	16.3109.011.xx	16.3110.011.xx	16.3111.011.xx	16.3112.011.xx
17.52 - 21.52 mm	16.3105.018.xx	16.3107.018.xx	16.3109.018.xx	16.3110.018.xx	16.3111.018.xx	16.3112.018.xx

Glass dimensions

Glass installation from the outside (façade side)



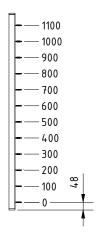
Glass installation from the inside (room side)



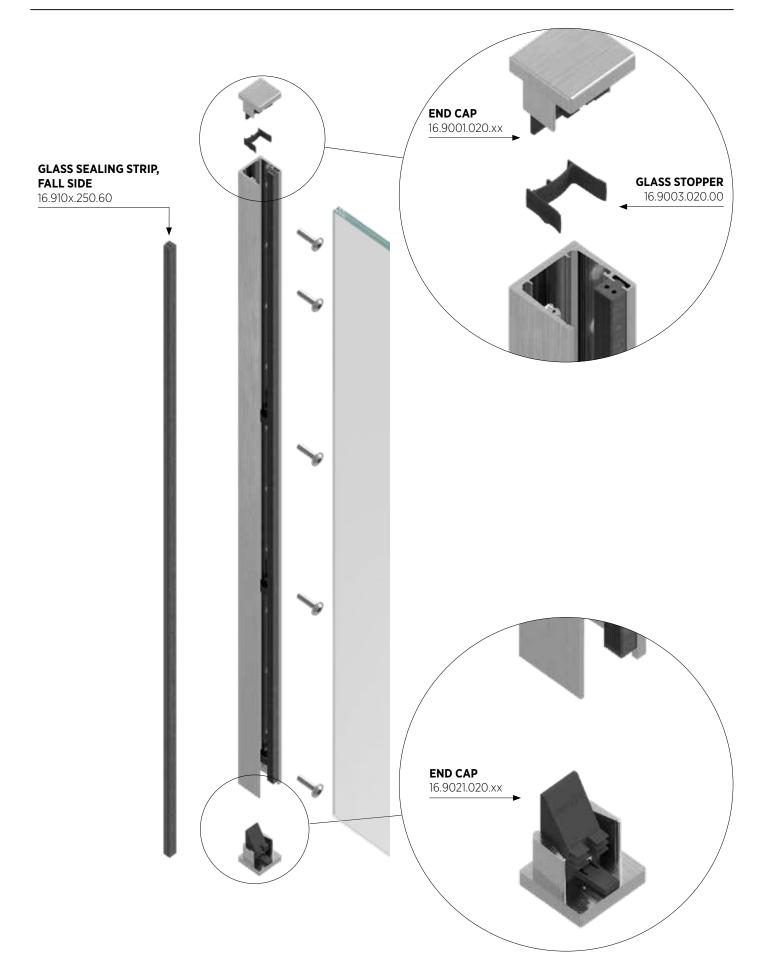
 Please keep a distance of at least 5 mm to the wall to clip on the cover after mounting.

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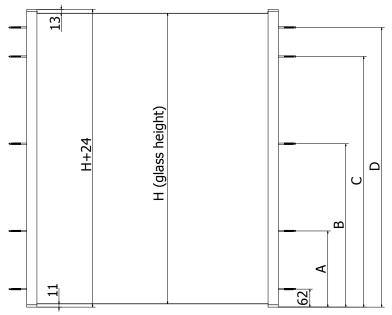


SKYFORCE, SIDE MOUNT



SKYFORCE, SIDE MOUNT

Mounting distances for different lengths



Glass height (H)	500 mm	700 mm	900 mm	1000 mm	1100 mm	1200 mm
А	100 mm	100 mm	200 mm	200 mm	300 mm	300 mm
В	200 mm	300 mm	400 mm	500 mm	600 mm	600 mm
С	300 mm	500 mm	700 mm	800 mm	900 mm	1000 mm
D	400 mm	600 mm	800 mm	900 mm	1000 mm	1100 mm

Fixing anchor for aluminum and steel frames, Side Mount

Finish exterior application: V4A (exterior)Sales unit: 10 pieces





Model 1190	V4A (exterior)		
	Art. no.		
	91.1190.812.30		

French balcony, 2-part complete set, installation into the jamb



- For edge protection, see page 36.
 Screws not included. For suitable fixing options, see the installation examples from page 22.
- 1000 mm 1100 mm 1200 mm **Glass height** 500 mm 700 mm 900 mm Rubber set for Art. no. Art. no. Art. no. Art. no. Art. no. Art. no. 10.76 - 12.76 mm 16.2005.011.xx 16.2007.011.xx 16.2009.011.xx 16.2010.011.xx 16.2011.011.xx 16.2012.011.xx 17.52 - 21.52 mm 16.2009.018.xx 16.2010.018.xx 16.2011.018.xx 16.2012.018.xx 16.2005.018.xx 16.2007.018.xx

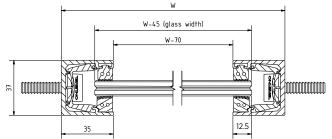
Quick & easy



For further helpful information, please see our ON**LEVEL** website. Here you will find explanatory and installation videos, photos and downloads, as well as a Configurator to help you with the glass calculations.

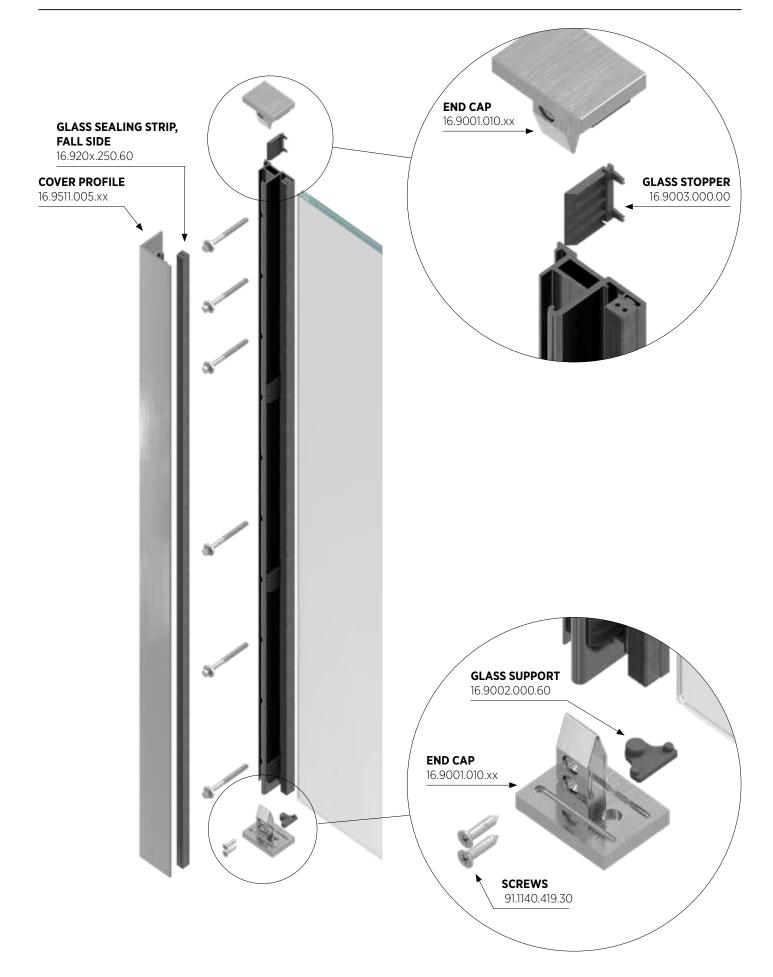
website

Glass dimensions



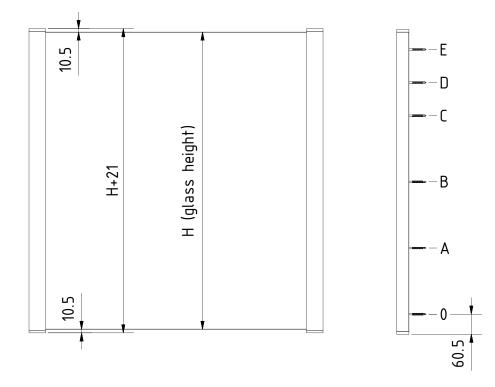
Ø18

SKYFORCE, TOP MOUNT



SKYFORCE, TOP MOUNT

Mounting distances for different lengths



Glass height (H)	500 mm	700 mm	900 mm	1000 mm	1100 mm	1200 mm
А	100 mm	200 mm	200 mm	200 mm	200 mm	300 mm
В	200 mm	400 mm	400 mm	400 mm	500 mm	600 mm
С	300 mm	500 mm	600 mm	700 mm	800 mm	900 mm
D	400 mm	600 mm	700 mm	800 mm	900 mm	1000 mm
E	-	-	800 mm	900 mm	1000 mm	1100 mm

Quick & easy



ON**LEVEL** website

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SKYFORCE TOP in the LogiKal software



SKYFORCE, TOP MOUNT

French balcony, 2-part complete set, top mount

- | For edge protection, see page 36.
- Screws not included. For suitable fixing options, see the installation examples from page 22.

Glass height	500 mm	700 mm	900 mm	1000 mm	1100 mm	1200 mm
Rubber set for	Art. no.					
10.76 - 12.76 mm	16.1005.011.xx	16.1007.011.xx	16.1009.011.xx	16.1010.011.xx	16.1011.011.xx	16.1012.011.xx
17.52 - 21.52 mm	16.1005.018.xx	16.1007.018.xx	16.1009.018.xx	16.1010.018.xx	16.1011.018.xx	16.1012.018.xx

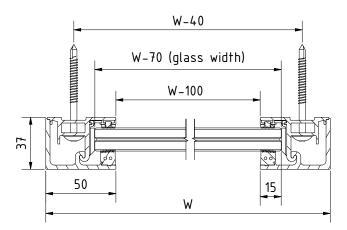
French balcony, centrepiece, top mount



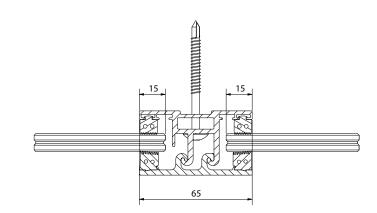
- | For edge protection, see page 36.
- Screws not included. For suitable fixing options, see the installation examples from page 22.

Glass height	500 mm	700 mm	900 mm	1000 mm	1100 mm	1200 mm
Rubber set for	Art. no.					
10.76 - 12.76 mm	16.1505.011.xx	16.1507.011.xx	16.1509.011.xx	16.1510.011.xx	16.1511.011.xx	16.1512.011.xx
17.52 - 21.52 mm	16.1505.018.xx	16.1507.018.xx	16.1509.018.xx	16.1510.018.xx	16.1511.018.xx	16.1512.018.xx

Complete set glass dimensions



Centrepiece glass dimensions



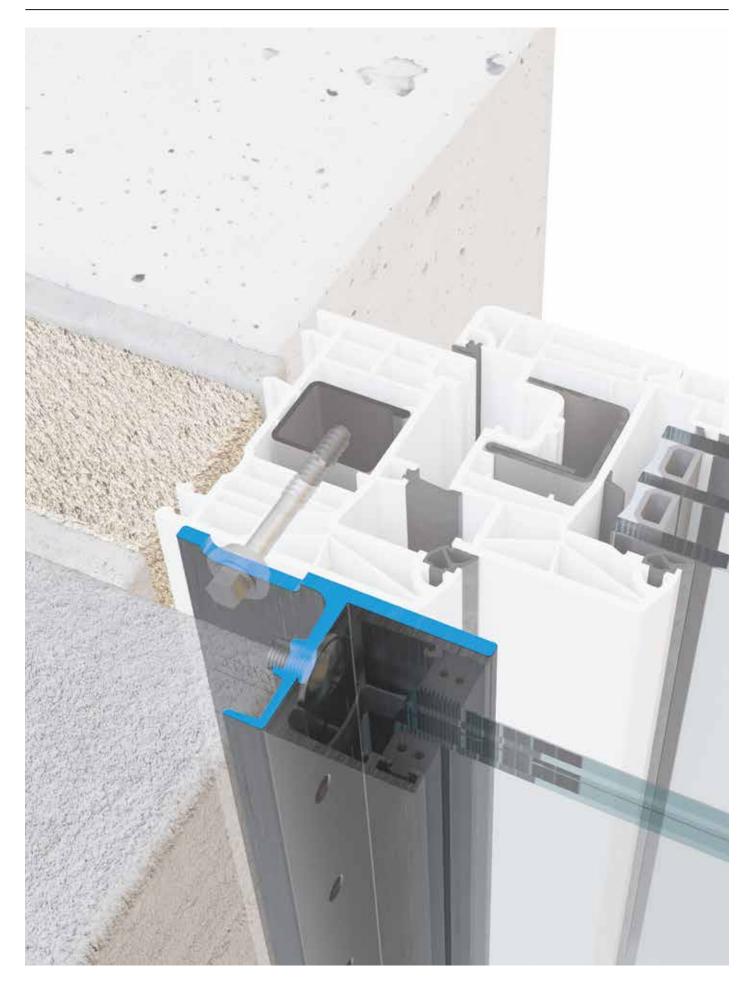
.xx Surface code

- .10 Aluminium, mill finish
- .11 Aluminium, natural anodised
- .13 RAL glossy
- .16 RAL matt textured
- .18 RAL matt
- .19 **ARMOR RAL** (pre-ionised and powder-coated for increased stress, e. g. near the coast)



SKY**FORCE** CONFIGURATOR

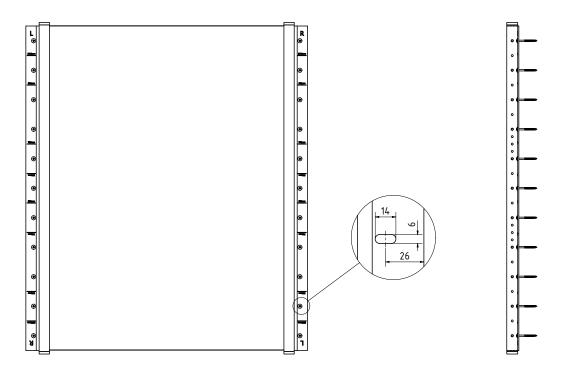
SKY**FORCE**, T MOUNT



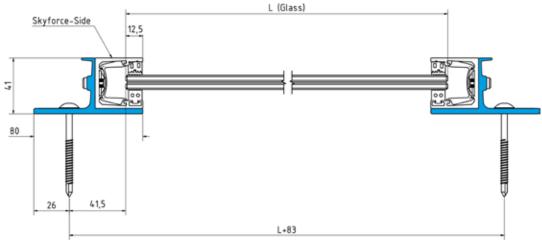
SKYFORCE, T MOUNT

Mounting distances for different lengths

For the distance between the screw fixings of SKY**FORCE** Side into the T profile, see page 17 (SKY**FORCE** Side). The length of the T profiles must be trimmed to the height of the SKY**FORCE** sets (max. 1100 mm).



Glass dimensions



French balcony, T post, top mount



| To be used together with SKY**FORCE** Side

Fixing screws for attaching SKY**FORCE** to the T posts are included in delivery.

- | Fixing screws for installation to the window not included.
- | For suitable fixing options, see the installation examples from page 27.

Length

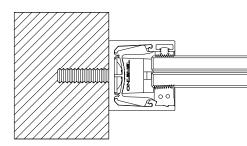
Art. no. 1100 mm 16.9050.011.11

French balcony, 2-part complete set, sound insulation



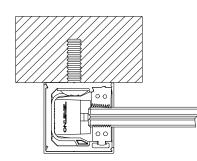
- F***, what a noise! Luckily, there is Soundshield by ON**LEVEL**. Simply mount it in front of your window and enjoy heavenly quiet.
- Tailored solutions, inspired by the "Hamburg Noise Guidelines"
- | Special solutions in the sound insulation sector
- | Solution-oriented options for many installation situations
- | Combined solutions with shutter and Venetian blinds also possible

Max. Glass dimensions on request



SKYFORCE SIDE - SOUND SHIELD

Art. no.	Surface	Glass thickness	Glass height
16.2030.000.10	mill finish	10.76 - 21.52 mm	max. 3000 mm
16.2030.000.11	natural anodised	10.76 - 21.52 mm	max. 3000 mm
16.2030.000.13	RAL glossy	10.76 - 21.52 mm	max. 3000 mm
16.2030.000.16	RAL matt textured	10.76 - 21.52 mm	max. 3000 mm
16.2030.000.18	RAL matt	10.76 - 21.52 mm	max. 3000 mm
16.2030.000.19	Armor RAL	10.76 - 21.52 mm	max. 3000 mm



SKYFORCE SLIM - SOUND SHIELD

Art. no.	Surface	Glass thickness	Glass height
16.3030.000.10	mill finish	10.76 - 21.52 mm	max. 3000 mm
16.3030.000.11	natural anodised	10.76 - 21.52 mm	max. 3000 mm
16.3030.000.13	RAL glossy	10.76 - 21.52 mm	max. 3000 mm
16.3030.000.16	RAL matt textured	10.76 - 21.52 mm	max. 3000 mm
16.3030.000.18	RAL matt	10.76 - 21.52 mm	max. 3000 mm
16.3030.000.19	Armor RAL	10.76 - 21.52 mm	max. 3000 mm

.xx Surface code

- .10 Aluminium, mill finish
- .11 Aluminium, natural anodised
- .13 RAL glossy
- .16 RAL matt textured
- .18 RAL matt

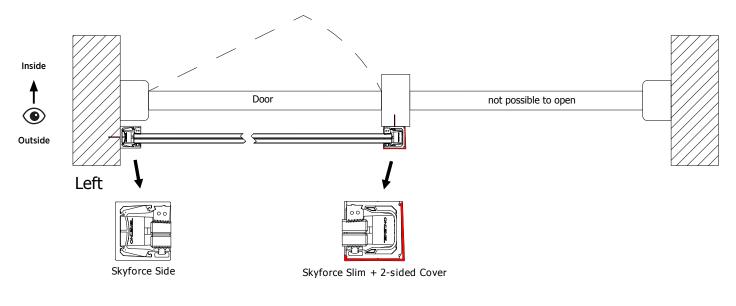
.19

ARMOR RAL (pre-ionised and powder-coated for increased stress, e. g. near the coast)

SKYFORCE MIX SETS

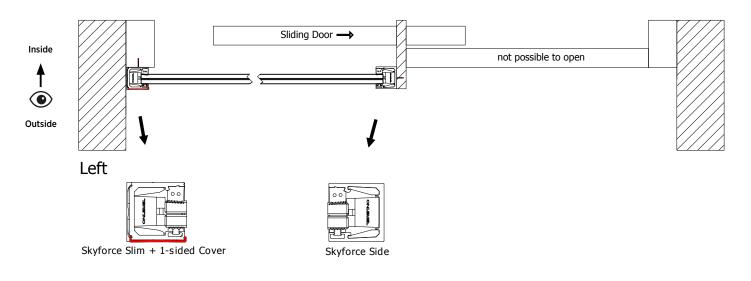
Mounting example

Of course, you can also combine Skyforce Slim and Skyforce Side and adapt them to your needs. That is what our Mix Sets serve for. Please visit our website **www.onlevel.com** and make all necessary configurations for your project, or contact us at info@onlevel.com We are happy to help you.



| 16.4510.011.10 Skyforce-Side/Slim set

- | Glass 10.76/12.76 mm
- | Height 1000 mm
- | Skyforce Side left
- | Skyforce Slim and two-sided cover right
- | Glass mounting from inside, aluminum mill finish



| 16.4110.011.10 Skyforce-Side/Slim set

- | Glass 10.76/12.76 mm
- | Height 1000 mm
- | Skyforce Slim and one-sided cover left
- | Skyforce Side right

| Glass mounting from inside, aluminum mill finish



SKY**FORCE** Configurator

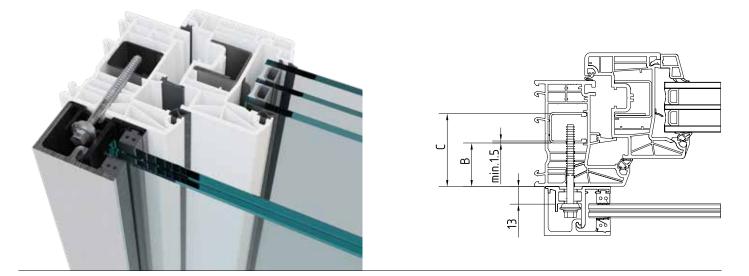
SKY**FORCE** INSTALLATION EXAMPLES

- 26 ONTO THE COVER FRAME PLASTIC
- 28 ONTO THE COVER FRAME ALUMINIUM
- **30** ONTO THE COVER FRAME **WOOD**
- 32 ONTO THE COVER FRAME WOOD-ALUMINIUM
- 34 SHUTTER GUIDE PROFILE
- **35** ONTO THE COVER FRAME **OVERLAPPING**
- **36** INSTALLATION ONTO CONCRETE
- **37** INSTALLATION ONTO **STONE**

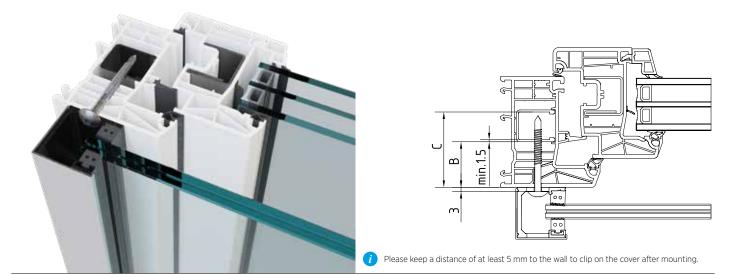


SKYFORCE | ONTO THE COVER FRAME - PLASTIC

SKYFORCE, top mount



SKYFORCE SLIM, top mount



SKYFORCE, T mount



Fixing screw, self-tapping for plastic frames with steel core, top mount

Plastic frame: The screw needs a 1.5 mm steel core in the frame profile.
 Material: steel, zinc-plated



Model 900	05		SALES UNIT 12	SALES UNIT 100
Length	В	C (min.)	Art. no.	Art. no.
45 mm	0 - 14 mm	35 mm	16.9005.604.81	16.9015.604.81
55 mm	15 - 24 mm	45 mm	16.9005.605.81	16.9015.605.81
65 mm	25 - 34 mm	55 mm	16.9005.606.81	16.9015.606.81
 75 mm	35 - 44 mm	65 mm	16.9005.607.81	16.9015.607.81
85 mm	45 - 54 mm	75 mm	16.9005.608.81	16.9015.608.81
95 mm	55 - 64 mm	85 mm	16.9005.609.81	16.9015.609.81
105 mm	65 - 74 mm	95 mm	16.9005.610.81	16.9015.610.81
125 mm	75 - 94 mm	115 mm	16.9005.612.81	16.9015.612.81
150 mm	95 - 120 mm	140 mm	16.9005.615.81	16.9015.615.81

The number of fixings can be taken from the test report.

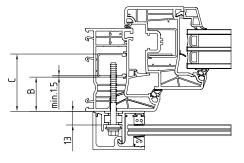
Stainless steel fixing screw for plastic frames with steel core, top mount



| Not suitable for SKYFORCE SLIM

- Ø 6.3
- The anchors are not self-tapping and must be pre-drilled (16.9011.05x.00).
- | Finish exterior application: V2A
- | Sales unit: 12 pieces

Model 9012	1	V2A
Length	В	Art. no.
50 mm	0 - 25 mm	16.9012.605.20
64 mm	25 - 40 mm	16.9012.606.20
75 mm	40 - 50 mm	16.9012.607.20
82 mm	50 - 55 mm	16.9012.608.20
92 mm	55 - 65 mm	16.9012.609.20
102 mm	65 - 75 mm	16.9012.610.20
115 mm	75 - 90 mm	16.9012.611.20



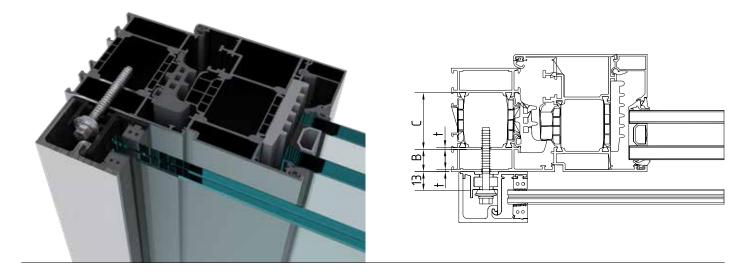
Stainless steel fixing screw, self-tapping for plastic frames with steel core, SKYFORCE SLIM

Plastic frame: The screw needs a 1.5 mm steel core in the frame profile. Material: AISI 304 Ø 5.5

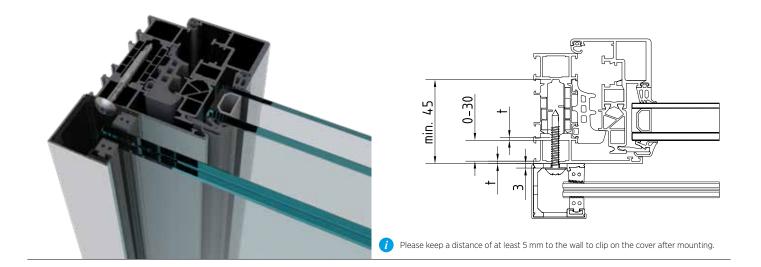


Length B Art. no. Art. no. 32 mm 0 - 12 mm 16.9032.632.20 16.9031.632.20 50 mm 0 - 30 mm 16.9032.650.20 16.9031.650.20	Model 9031/32		SALES UNIT 12	SALES UNIT 100	
	Length	В	Art. no.	Art. no.	
50 mm 0 - 30 mm 16.9032.650.20 16.9031.650.20	32 mm	0 – 12 mm	16.9032.632.20	16.9031.632.20	
	50 mm	0 - 30 mm	16.9032.650.20	16.9031.650.20	

SKYFORCE, top mount



SKYFORCE SLIM, top mount



Fixing screw, self-tapping for aluminium frames, top mount

- | Aluminium frame: The screw needs two walls with "t" total ≥ 3.2 mm
- Aluminium frame: screw length max. 45 mm
- | Material: steel, zinc-plated



Model 90	05		SALES UNIT 12	SALES UNIT 100
Length	В	C (min.)	Art. no.	Art. no.
45 mm	0 - 14 mm	35 mm	16.9005.604.81	16.9015.604.81

Stainless steel fixing screw for aluminium frames, top mount

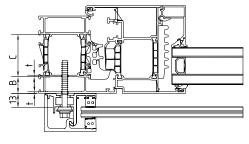


Not suitable for SKYFORCE SLIM

Ø 6.3

- | The anchors are not self-tapping and must be pre-drilled (16.9011.05x.00).
- Aluminium frame: screw length max. 50 82 mm
- Finish exterior application: V2ASales unit: 12 pieces

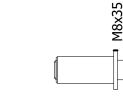
Model 9012	2	V2A	
Length	В	Art. no.	
50 mm	0 - 25 mm	16.9012.605.20	
64 mm	25 - 40 mm	16.9012.606.20	
75 mm	40 - 50 mm	16.9012.607.20	
82 mm	50 - 55 mm	16.9012.608.20	



Fixing anchor for aluminium frames, top mount

Not suitable for SKYFORCE SLIM

Surface finish exterior application: V4A (outside)Sales unit: 12 pieces



SW 6



Model 9006	V4A (outside)		
	Art. no.		
	16.9006.835.30		

Stainless steel fixing screw, self-tapping for aluminium frames, SKYFORCE SLIM

Aluminium frame: The screw needs two walls with "t" total \ge 3.2 mm Material: AISI 304

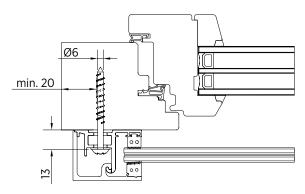




Model 9031/32		SALES UNIT 12	SALES UNIT 100	
Length B		Art. no.	Art. no.	
32 mm	0 – 12 mm	16.9032.632.20	16.9031.632.20	
50 mm	0 - 30 mm	16.9032.650.20	16.9031.650.20	

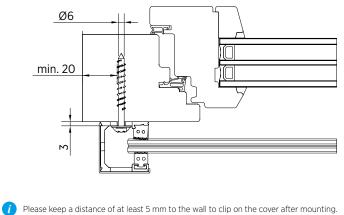
SKYFORCE, top mount



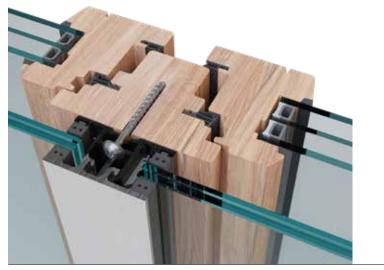


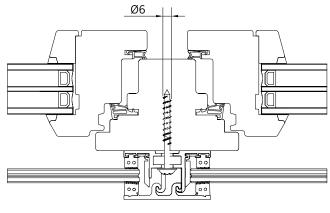
SKYFORCE SLIM, top mount





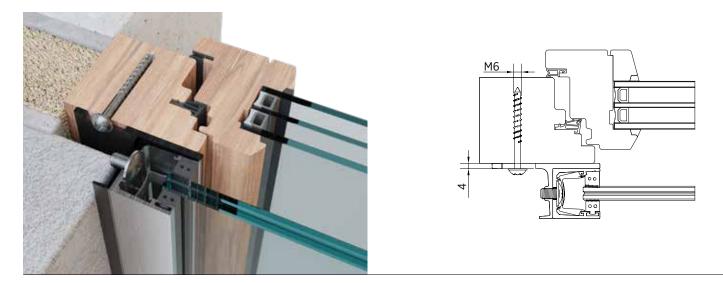
SKYFORCE central post installation



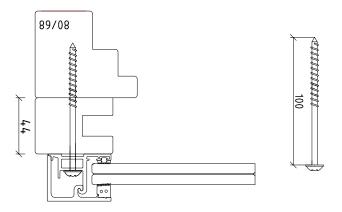


SKYFORCE | INSTALLATION EXAMPLES

SKYFORCE, T mount

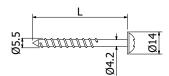


Skyforce on shutter guide rail - wood



Fixing anchor for wooden frames, top and side mount

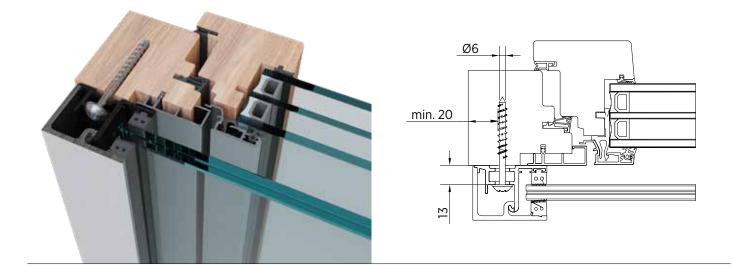
- Finish exterior application: V4A (outside)Ø 5,5 mm
- | Sales unit: 12 pieces





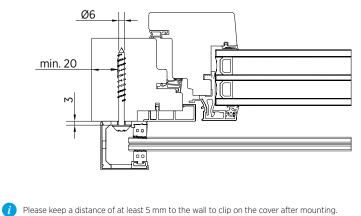
Model 9007	V4A (outside)		
Length	Art. no.		
60 mm	16.9007.660.30		
80 mm	16.9007.680.30		
100 mm	16.9007.699.30		

SKYFORCE, top mount

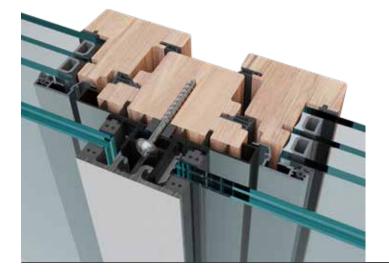


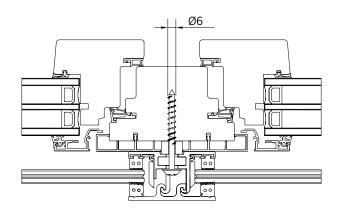
SKYFORCE SLIM, top mount





SKYFORCE central post installation





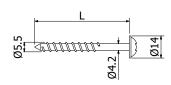
SKYFORCE | INSTALLATION EXAMPLES

SKYFORCE, T mount



Fixing anchor for wooden frames, top and side mount

- | Finish exterior application: V4A (outside)
- Ø 5,5 mm
- | Sales unit: 12 pieces





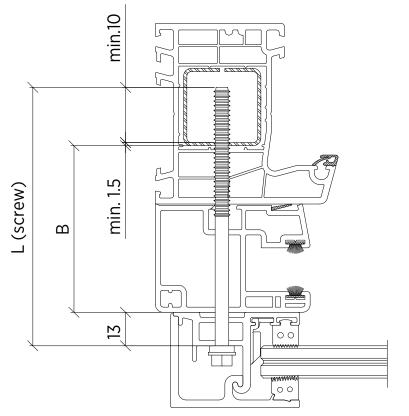
Model 9007	V4A (outside)		
Length	Art. no.		
60 mm	16.9007.660.30		
80 mm	16.9007.680.30		
100 mm	16.9007.699.30		

Shutter guide profile, only for use with SKYFORCE Top



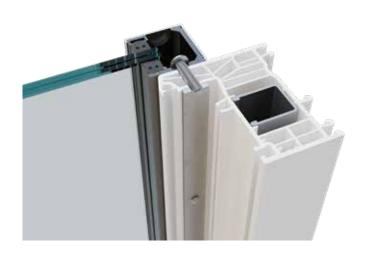


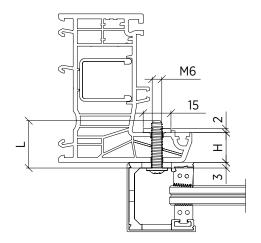
As an option, installation with a distance sleeve is also possible. For distance sleeve, see page 37.



Lmin. screw = B+25mm

Onto the cover frame, overlapping, only for use with SKYFORCE Slim





Lmin. (screw) = H (frame) + 5mm

SKYFORCE Slim mounting strips



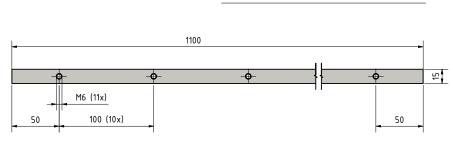
The mounting strip must be adapted to the height of SKY**FORCE**.
 AISI 304
 Sales unit: 2 mounting strips + 22 servus

- Sales unit: 2 mounting strips + 22 screws
- Suitable drilling template for mounting strips: 90.0100.240.20
- Matching screws to mounting strips: M6x10mm: 91.1190.610.20-22 M6x20mm: 91.1190.620.20-22 M6x25mm: 91.1190.625.20-22 M6x30mm: 91.1190.630.20-22

 M6x35mm: 91.1190.635.20-22

 Length
 Width
 Art. no.

 1100 mm
 15 mm
 16.9036.011.20





A world first

Overlay mounting strips without visible screw holes in white and gray.

| Sales unit: 2 mounting strips + 22 screws

Colour	Length	Width	Art. no.
white	1100 mm	15 mm	16.9036.011.42
grey	1100 mm	15 mm	16.9036.011.47

Skyforce-Slim fill profile set



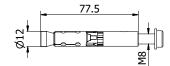
SKYFORCE SIDE installation



Fixing anchor for concrete frames, top mount

No	t suitable	for	SKVEC	DCE	SI IM
	i suitable	101	JULIC	JRCE	SLIFE

Surface finish exterior application: V4A (exterior)
 FH II 12 fixing anchor/M8 I A4 + screw M8x30
 Sales unit: 12 pieces



Ø18

8



 Model 9009
 V4A (outside)

 Art. no.
 16.9009.835.30

Fixing anchor for concrete frames, side mount



SKYFORCE | INSTALLATION ONTO STONE

SKYFORCE SIDE installation

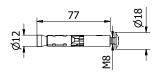


Fixing anchor for stone frames, top mount



Fixing anchor for stone frames, side mount

- | For natural stone with dense structure
- | Finish exterior application: V4A (outside)
- FH II 12 fixing anchor/M8 I A4 + screw M8x30
- | Sales unit: 10 pieces





Model 9020	V4A (outside)
	Art. no.
	16.9020.835.30

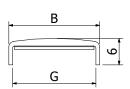
Edge protection, self-adhesive, V4A brushed



Height: 6 mm
Thickness: 1 mm

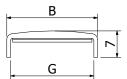
| Sales unit: 1 piece

Height: 7 mmThickness: 1 mmSales unit: 1 piece



Model 211	1	1000 mm	1500 mm	2000 mm	3000 mm	4000 mm
Width	For glass thicknesses	Art. no.				
14	10.76 – 11.52 mm	12.2111.141.31	12.2110.141.31	12.2112.141.31	12.2113.141.31	12.2114.141.31
16	12.76 – 13.52 mm	12.2111.161.31	12.2110.161.31	12.2112.161.31	12.2113.161.31	12.2114.161.31
20	16.76 – 17.52 mm	12.2111.201.31	12.2110.201.31	12.2112.201.31	12.2113.201.31	12.2114.201.31
24	20.76 - 21.52 mm	12.2111.241.31	12.2110.241.31	12.2112.241.31	12.2113.241.31	12.2114.241.31

Edge protection, self-adhesive, aluminium mill finish

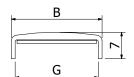




Model 2111	l	1000 mm	1500 mm	2000 mm	3000 mm	4000 mm
Width	For glass thicknesses	Art. no.				
14	10.76 - 11.52 mm	11.2111.141.10	11.2110.141.10	11.2112.141.10	11.2113.141.10	11.2114.141.10
16	12.76 - 13.52 mm	11.2111.161.10	11.2110.161.10	11.2112.161.10	11.2113.161.10	11.2114.161.10
20	16.76 - 17.52 mm	11.2111.201.10	11.2110.201.10	11.2112.201.10	11.2113.201.10	11.2114.201.10
24	20.76 - 21.52 mm	11.2111.241.10	11.2110.241.10	11.2112.241.10	11.2113.241.10	11.2114.241.10
28	25 - 25.52 mm	11.2111.281.10	11.2110.281.10	11.2112.281.10	11.2113.281.10	11.2114.281.10

Edge protection, self-adhesive, aluminium plain anodised



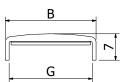




Model 21	11	1000 mm	1500 mm	2000 mm	3000 mm	4000 mm
Width	For glass thicknesses	Art. no.				
14	10.76 - 11.52 mm	11.2111.141.11	11.2110.141.11	11.2112.141.11	11.2113.141.11	11.2114.141.11
16	12.76 – 13.52 mm	11.2111.161.11	11.2110.161.11	11.2112.161.11	11.2113.161.11	11.2114.161.11
20	16.76 – 17.52 mm	11.2111.201.11	11.2110.201.11	11.2112.201.11	11.2113.201.11	11.2114.201.11
24	20.76 - 21.52 mm	11.2111.241.11	11.2110.241.11	11.2112.241.11	11.2113.241.11	11.2114.241.11
28	25 - 25.52 mm	11.2111.281.11	11.2110.281.11	11.2112.281.11	11.2113.281.11	11.2114.281.11

Edge protection, self-adhesive, aluminium RAL

- | Height: 7 mm
- | Thickness: 1 mm
- | Sales unit: 1 piece, minimum order quantity 5 units





Model 211	1	1000 mm	1500 mm	2000 mm	3000 mm	4000 mm
Width	For glass thicknesses	Art. no.				
14	10.76 – 11.52 mm	11.2111.141.xx	11.2110.141.xx	11.2112.141.xx	11.2113.141.xx	11.2114.141.xx
16	12.76 – 13.52 mm	11.2111.161.xx	11.2110.161.xx	11.2112.161.xx	11.2113.161.xx	11.2114.161.xx
20	16.76 – 17.52 mm	11.2111.201.xx	11.2110.201.xx	11.2112.201.xx	11.2113.201.xx	11.2114.201.xx
24	20.76 - 21.52 mm	11.2111.241.xx	11.2110.241.xx	11.2112.241.xx	11.2113.241.xx	11.2114.241.xx
28	25 - 25.52 mm	11.2111.281.xx	11.2110.281.xx	11.2112.281.xx	11.2113.281.xx	11.2114.281.xx

SKYFORCE | TOOLS

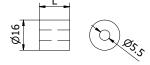
Distance sleeve for fixing anchor

| Suitable for use with the shutter guide rail and wooden and aluminium frames (can be trimmed to size on site)

- Diameter: 16 mm
- Aluminium

Sales unit: 10 pieces

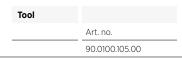
Model 9320	Black anodised	RAL			
Length	Art. no.	Art. no.			
10.5 mm	16.9320.010.15	16.9320.010.13/16/18			
16 mm	16.9320.016.15	16.9320.016.13/16/18			
20.5 mm	16.9320.020.15	16.9320.020.13/16/18			
65 mm	16.9320.065.15	16.9320.020.13/16/18			



SKYFORCE mounting tool



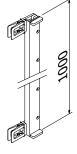
- | Mounting aid for rubber seal
- Sales unit: 1 piece



SKYFORCE SLIM, positioning tool

Would you like to position SKYFORCE SLIM quickly and precisely for overlap mounting? Then our drill hole positioning tool is your ideal helper.

- Simply clip it onto the window frame.
- Automatic horizontal alignment (together with art. no. 16.9036.011.20)
- Continuous height adjustment
- With contact surface for a spirit level used for adjusting the height on the opposite side
- | The tool is powder-coated to protect the window frame from scratches.



Tool

Art. Nr.

90.0100.240.00

SKY**FORCE** FORTRESS

The first completely pre-assembled installation for French balconies made of aluminium with all required inspections included.

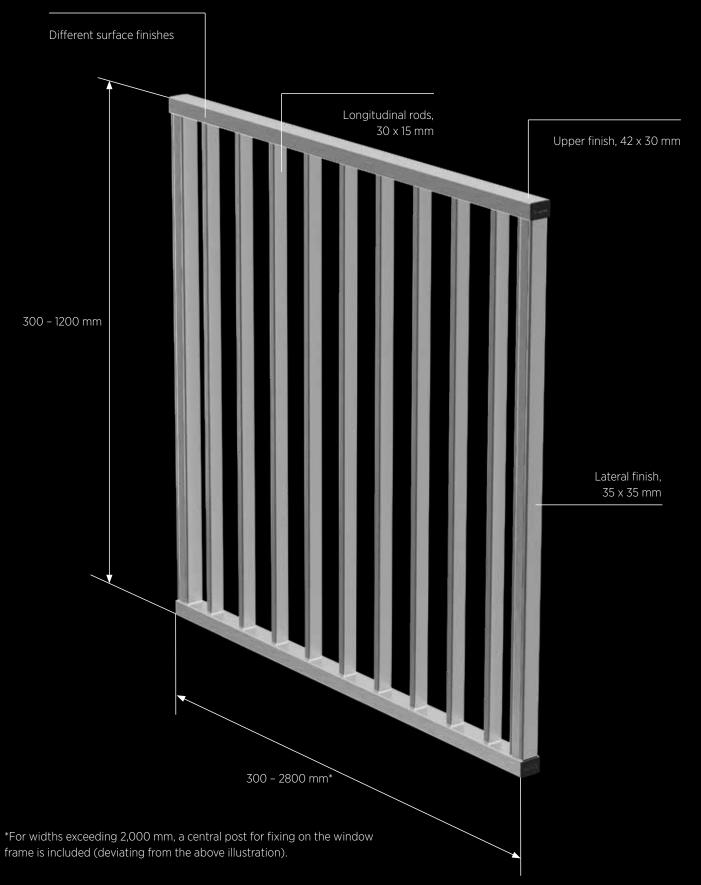
SKYFORCE FORTRESS

Our lightweight comes in an all-inclusive package "madeto-measure". Manufactured completely in aluminium as per customer request, the system is supplied in one piece, as a block. As with **SKYFORCE** in general, also the **SKYFORCE** FORTRESS complete system can be mounted as easily as can be on different substrates – in addition, overlap mounting is possible as well.

For ONLEVEL, YOU are the measure of all things. By the way, also the screws are covered or concealed behind the cover profile. FORTRESS is available in all kinds of powder coatings, and for aggressive environments, e. g. at the sea, even in our pre-anodised and then powder-coated variant "ARMOR RAL".

Essential Features

- Made-to-measure
- | Pre-assembled
- Solution for French balconies with all required inspections
- System can be mounted approximately 40% faster than standard steel constructions
- On the frame, on the overlap and on masonry
- Available in aluminium and all desired powder-coated surfaces
- Downer-coaled surfa
- No welding needed
- | Tested, safe, faster, nicer, cheaper



Surface finish code for your FORTRESS order

- .10 Aluminium, mill finish
- .13 RAL glossy
- .16 RAL structured matt
- .18 RAL matt
- .19 ARMOR RAL (pre-ionised and powder-coated for increased stress, e.g. near the coast)

EXAMPLE

You order your Fortress with article number 16.9641.110.16 and receive it with "fine structure matt" surface finish and a colour of your choice.

If you'd like to learn more about our colour structures, you can order one of our colour charts art. no.: 85.7003.001.00 at info@onlevel.com.

ARMOR RAL

Wherever you are, SKYFORCE FORTRESS will always be with you, protecting you in a loving embrace which keeps all evil away from you. Take SKYFORCE FORTRESS by the hand and you'll work through this together: in any wind and weather, and for buildings in coastal areas.

As where the sea shows its powerful side is where surfaces are most relentlessly attacked. The damage caused by the increased formation of corrosion can still be noted even deep into the interior of the country. Such damage can also occur in climatic spas, swimming pools and on ships.

The code or the last digit .19 is for your safety!

Our Colour Selection



.10 Aluminium, mill finish





.16 RAL fine structure matt





.18 RAL matt

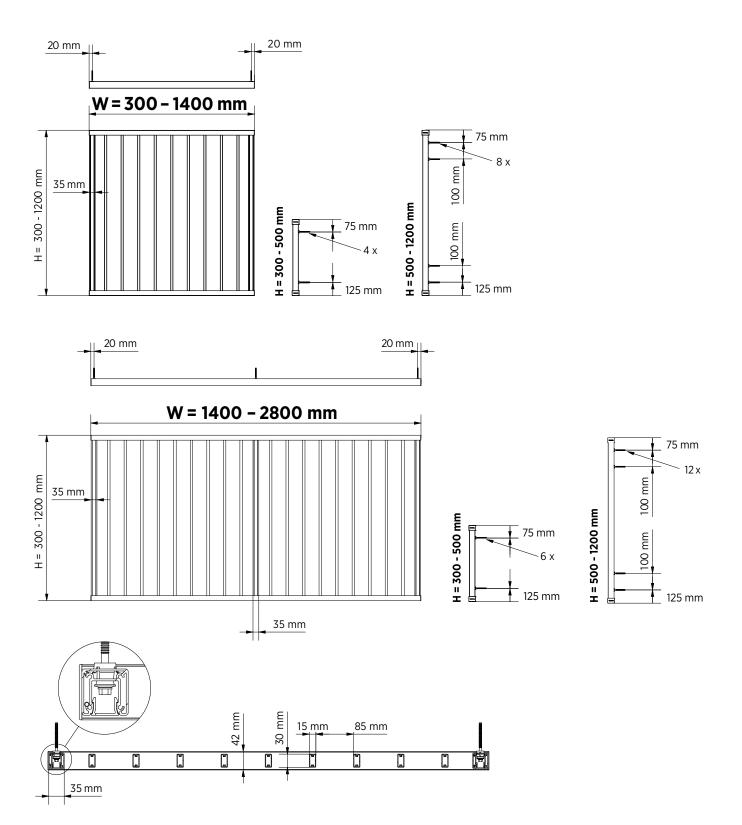


.19 ARMOR RAL

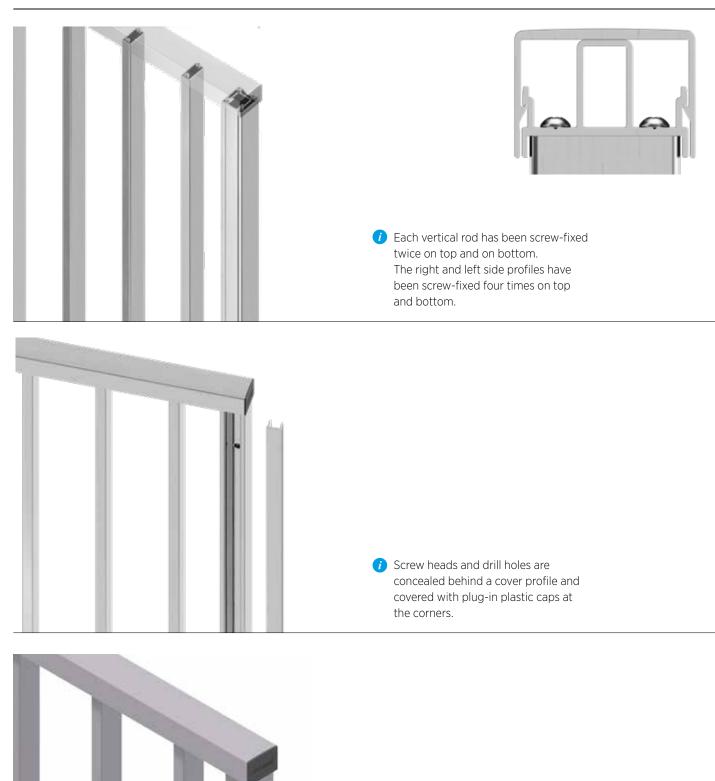
YOUR PREFERRED COLOUR? We will of course deliver your desired RAL or NCS colour.



SKYFORCE FORTRESS dimensions



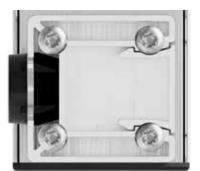
SKYFORCE FORTRESS | INFORMATION



The side profiles have 8 mounting holes in total on the rear (two per corner). A plastic spacer is clipped into these mounting holes. The number of required screws is determined depending on the load bearing capacity of the substrate and the fixing type.

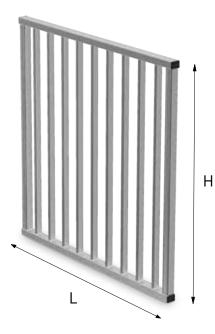
SKYFORCE FORTRESS | INFORMATION





 The fixing screws are located in a screw channel that can be accessed from the front. After installation, this channel is covered with a cover profile.

SKYFORCE FORTRESS set



- | Complete set, pre-assembled
- | Sales unit: 1 piece

хх	Finish
10	Aluminium, mill finish
13	Aluminium, RAL glossy
16	Aluminium, RAL structured
18	Aluminium, RAL matt
19	Aluminium, ARMOR RAL

For screws, see next page.

Height/length	L = 1000 mm	L = 1300 mm	L = 1500 mm	L = 1800 mm	L = 2000 mm	L = 2500 mm
H = 1100 mm	16.9641.110.xx	16.9641.113.xx	16.9641.115.xx	16.9641.118.xx	16.9641.120.xx	16.9641.125.xx
H = 1000 mm	16.9641.010.xx	16.9641.013.xx	16.9641.015.xx	16.9641.018.xx	16.9641.020.xx	16.9641.025.xx
H = 900 mm	16.9640.910.xx	16.9640.913.xx	16.9640.915.xx	16.9640.918.xx	16.9640.920.xx	16.9640.925.xx

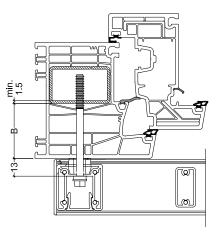
Stainless steel fixing screw for plastic frames with steel core



- Ø 6.3
- | The anchors are not self-tapping and must be pre-drilled (16.9011.05x.00).
- Finish exterior application: V2A
- Required number: 8 pieces per
- SKYFORCE FORTRESS

| Sales unit: 12 pieces

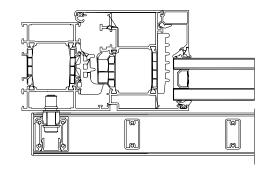
Model 9012		V2A
Length	В	Art. no.
50 mm	0 - 25 mm	16.9012.605.20
64 mm	25 - 40 mm	16.9012.606.20
75 mm	40 - 50 mm	16.9012.607.20
82 mm	50 - 55 mm	16.9012.608.20
92 mm	55 - 65 mm	16.9012.609.20
102 mm	65 - 75 mm	16.9012.610.20
115 mm	75 - 90 mm	16.9012.611.20



Fixing anchor for aluminium frames

| Finish exterior application: V4A (exterior) Required number: 4 pieces per FORTRESS

| Sales unit: 12 pieces





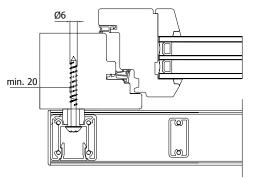
	Model 9006	V4A (exterior)
_		Art. no.
		16.9006.835.30

Fixing anchor for wooden frames



- Required number: 4 pieces per FORTRESS
- | Sales unit: 12 pieces

Model 9007	V4A (exterior)
Length	Art. no.
60 mm	16.9007.660.30
80 mm	16.9007.680.30
100 mm	16.9007.699.30

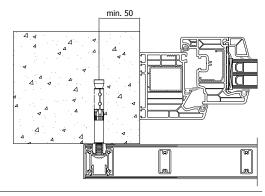


Fixing anchor for concrete frames

- | Finish exterior application: V4A (exterior) | FH II 12 fixing anchor/M8 I A4
- + screw M8 x 30
- | Required number: 4 pieces per FORTRESS
- | Sales unit: 10 pieces



Model 9029	V4A (exterior)
	Art. no.
	16.9029.835.30





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